## CLAIMS:

- 1. Magnetic particles capable of binding a target substance, which comprise a magnetic material and a matrix material, wherein the magnetic material is remanent upon exposure to a magnetic field and the matrix material has a surface comprising functional groups which promote disaggregation of the particles in the presence of a liquid phase.
- 2. Magnetic particles according to claim 1, wherein the magnetic material comprises a magnetic metal oxide.
- 3. Magnetic particles according to claim 2, wherein the magnetic metal oxide comprises an iron oxide in which, optionally, all or a part of the ferrous iron thereof is substituted by a divalent transition metal selected from cadmium, chromium, cobalt, copper, magnesium, manganese, nickel, vanadium, and/or zinc.
- 4. Magnetic particles according to any of claims 1 to
- 3, wherein the magnetic material comprises a ferrimagnetic material.
- 5. Magnetic particles according to claim 4, wherein the ferrimagnetic metal oxide comprises ferrimagnetic magnetite.
- 6. Magnetic particles according to any of claims 1 to
- 3, wherein the magnetic material comprises a ferromagnetic material.

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- 7. Magnetic particles according to any preceding claim, the length or diameter of which is in the range 0.1 to  $5000\mu m$ .
- 8. Magnetic particles according to any preceding claim, which are substantially spherical.
- 9. Magnetic particles according to any preceding claim, wherein the matrix material comprises a polymer.
- 10. Magnetic particles according to claim 9, wherein the polymer comprises an organic polymer or a silica-based polymer.
- 11. Magnetic particles according to any preceding claim wherein the functional groups of the matrix material are hydrophilic for use with an aqueous liquid phase.
- 12. Magnetic particles according to any of claims 1 to 10, wherein the functional groups of the matrix material are hydrophobic for use with a non-polar liquid phase.
- 13. Magnetic particles according to any preceding claim, wherein the matrix material further comprises an affinant for binding the target substance.
- 14. Magnetic particles according to any preceding claim, wherein the target substance is a nucleic acid.
- 15. Magnetic particles according to claim 13, wherein the affinant is capable of binding a cell, a protein, a virus or a prion.

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- 16. Magnetic particles according to claim 15, wherein the affinant comprises an antibody, a binding protein, a fragment of an antibody or binding protein, or a ligand.
- 17. Magnetic particles according to clam 16, wherein the affinant comprises a binding protein which comprises an avidin for binding to a target substance which is biotinylated, or the affinant comprises biotin and the target substance is avidinylated.
- 18. Magnetic particles according to claim 16, wherein the affinant comprises a ligand which comprises an oligonucleotide or a metal chelate specific for the target substance.
- 19. Magnetic particles according to any of claims 15 to 18, wherein the cell or protein is microbial.
- 20. Magnetic particles according to claim 13, wherein the target substance comprises a metal and the affinant comprises a chelator for the metal.
- 21. Magnetic particles according to claim 12, wherein the hydrophobic functional groups are capable of binding microorganisms or hydrophobic target substances.
- 22. A process for the preparation of magnetic particles capable of binding a target substance, which comprises providing an unmagnetised magnetic material, and providing a matrix material so as to form magnetic particles, wherein the magnetic material is remanent upon

exposure to a magnetic field and the matrix material has a surface comprising functional groups which promote disaggregation of the particles in the presence of a liquid phase.

- 23. A process according to claim 22, wherein the matrix material comprises a polymer.
- 24. A process according to claim 23, wherein the polymer comprises an organic polymer or a silica-based polymer.
- 25. A process according to any of claims 22 to 24, wherein the matrix material is provided preformed and added to the magnetic material.
- 26. A process according to claim 24, wherein the polymer is provided by polymerisation of a monomer in the presence of the unmagnetised magnetic material to form the magnetic particles comprising the magnetic material and a polymeric material.
- 27. A process according to claim 26, wherein the monomer comprises an organic monomer or a silica-based monomer.
- 28. A process according to claim 26 or claim 27, wherein the step of polymerisation comprises a step-growth condensation and/or a radical reaction.
- 29. A process according to any of claims 26 to 28, wherein the step of polymerisation takes place in an emulsion and the unmagnetised magnetic material is present in a discontinuous phase of the emulsion.

- 30. A process according to claim 29, wherein the step of polymerisation takes place in the discontinuous phase of the emulsion.
- 31. A process according to claim 29 or claim 30, wherein the monomer is present in a continuous phase of the emulsion, prior to polymerisation.
- 32. A process according to claim 31, wherein the monomer comprises an organic monomer and the emulsion is a water-in-oil emulsion.
- 33. A process according to claim 31, wherein the monomer comprises a silica-based monomer and the emulsion is an oil-in-water emulsion.
- 34. A process according to any of claims 26 to 28, wherein the step of polymerisation takes place in a solution.
- 35. A process according to any of claims 22 to 34, wherein the magnetic material comprises particles, the length or diameter of which is in the range 100 to 300nm.
- 36. A process according to any of claims 22 to 35, wherein the magnetic particles are as defined in any of claims 1 to 21.
- 37. Use of magnetic particles according to any of claims 1 to 21 or obtainable by a process according to any of

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claims 22 to 36, for separating a target substance from a sample containing such a target substance.

- 38. Use of magnetic particles according to any of claims 1 to 13, or 15 to 19, for separating a target substance comprising a cell, a microorganism, or a protein from a sample containing such a target substance.
- 39. Use of magnetic particles according to any of claims 1 to 13, or 20, for separating a target substance comprising a metal from a sample containing such a target substance.
- 40. Use of magnetic particles according to any of claims 1 to 13, or 21, for separating a target substance comprising an organic compound from a sample containing such a target substance.
- 41. Use of magnetic particles according to any of claims 1 to 14, for separating a target substance comprising a nucleic acid from a sample containing such a target substance.
- 42. Use according to any of claims 37 to 41, wherein the target substance is isolated from the sample.
- 43. Use according to any of claims 37 to 41, wherein the target substance is depleted from the sample.
- 44. Use of magnetic particles according to any of claims 1 to 13, or 15 to 19, in a cell sorting apparatus.

- 45. A process for separating a target substance from a target substance containing sample, which comprises:
- (a) providing target substance binding magnetic particles which comprise a magnetic material and a matrix material, wherein the magnetic material is remnant upon exposure to a magnetic field;
- (b) providing a liquid phase comprising the target substance-containing sample;
- (c) dispersing the sample with the magnetic particles so as to bind the target substance thereto; and
- (d) isolating the particles from the sample by applying a magnetic field thereto and separating the particles from the liquid phase.
- 46. A process according to claim 45, wherein the step of dispersing the sample with the magnetic particles comprises subjecting the magnetic particles to disruption to disaggregate the particles.
- 47. A process according to claim 46, wherein the disruption comprises mechanical disruption selected from pipetting, stirring, vortexing and/or shaking, sonication or UV disruption.
- 48. A process according to any of claims 45 to 47, wherein the magnetic particles are as defined in any of claims 1 to 21, or obtainable by a process as defined in any of claims 22 to 36.
- 49. A process according to any of claims 45 to 48, wherein the magnetic particles are as defined in any of

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claims 1 to 13, or 15 to 19, and the target substance comprises a cell, a microorganism, or a protein.

- 50. A process according to any of claims 45 to 48, wherein the magnetic particles are as detailed in any of claims 1 to 13, or 20, and the target substance comprises a metal.
- 51. A process according to any of claims 45 to 48, wherein the magnetic particles are as defined in any of claims 1 to 13, or 21, and the target substance comprises an organic compound.
- 52. A process according to any of claims 45 to 48, wherein the magnetic particles are as defined in any of claims 1 to 14, and the target substance comprises a nucleic acid.
- 53. A process according to claim 52, wherein the sample comprises unfractionated nucleic acid.
- 54. A process according to any of claims 45 to 53, wherein the target substance is isolated from the sample.
- 55. A process according to any of claims 45 to 53, wherein the target substance is a contaminant which is depleted from the sample.